# TECHNICAL DATA



## PAINTCO ACRYLUX ENAMEL 6633

### DESCRIPTION

 Paintco Acrylux Enamel is based on special Acrylic Resin. It has excellent gloss and colour retention as well as film integrity even after prolonged exposure. It is suitable for application on concrete, plaster, masonry and Steel Ferrous metals under exterior and interior conditions.

PHYSICAL DATA

Pigment : Titanium dioxide and /or colour pigments.

Appearance : High Gloss

Colours : White and colours Specific gravity : Approx. 1.10

Solids by volume : 40 %

Drying time at 30°C : Dust dry : 10 minutes

Hard dry : 4 hours

Flash point : 26°C

APPLICATION DATA

Application method : Airless spray and Air spray

Air less spray data : Nozzle size: 0.011

Pressure 110-150kg/cm<sup>2</sup>

Type of thinner : Thinner 323

Percentage of thinner : Airless spray : 5% max. by volume

Air spray : 10% max. by volume

Dry film thickness : 30 microns. Theor. Coverage at 30 microns DFT :  $13.33 \text{ m}^2/\text{lit}$ .

#### REMARKS

### Priming coats

• For ferrous & concrete surface apply Paintco Alkali Resistant Primer 1507.